

# Ascom Carbonate & Chemicals Manufacturing





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### **ASCOM GROUP**

A subsidiary of ASEC for mining, a pioneer in the Egyptian and the MENA market in the domain of geology and mining for over 25 years, ACCM is a leader in the production of ground calcium carbonate (GCC).

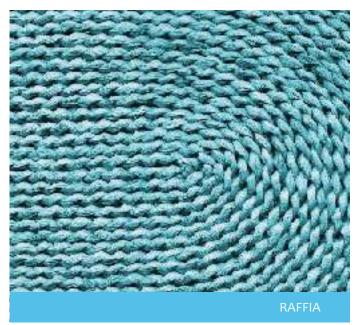
Since beginning production in 2009 ACCM has developed a reputation for market success and supplies different industries around the world.

#### **Our Vision & Mission**

We provide our clients with high value and cost-effective products, produced using the highest ethical, environmental, and safety standards. Regarded by many as the quality standard in the industry, our products are critical components for the paper, plastics, paints, coatings, and construction industries.

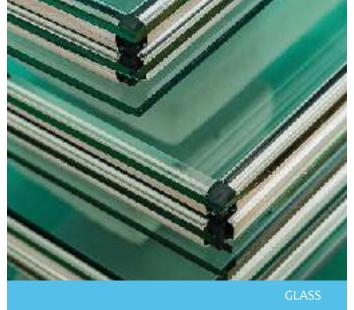


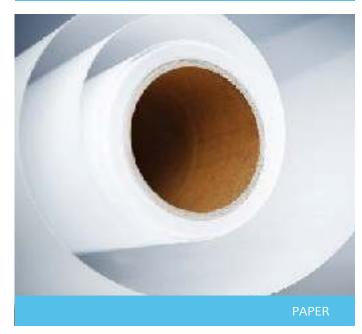
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"OUR AIM IS TO SUPPLY THE BEST QUALITY GCC PRODUCTS THAT WILL ENSURE AN INDISPENSABLE ADDED VALUE FOR OUR CUSTOMERS AND SHAREHOLDERS THROUGH OUR COMMITTED AND INNOVATIVE TEAM AND THE UTILIZATION OF OUR HIGH QUALITY MINERAL RESERVES."









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## PRODUCTION, QUALITY & PASSION

As a company, we listen to our customers and understand their actual market needs today and in the future.

To ensure the highest level of quality, we employ state-of-the-art technologies such as Alpine Hosokawa in our milling plant. Our products, which range from lump form to superfine grades of 70% < 2 microns, are sold under the ACCM trademark and exported to all corners of the world. Our primary production line consists of an apron feeder, a primary crusher and two secondary crushers with a total capacity of more than 500 kilotons per year, and a vibrating screen. The crushed product is then stored in a 500-ton silo to await transportation to

our plant for further milling. We have carefully selected a team of dedicated and experienced geologists who have the passion to not only provide the best quality products possible, but also to actively monitor market trends that will help guide both our business and that of our customers into a brighter future.



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"WE ARE CONSISTENTLY INVESTING IN RESEARCH AND IMPLEMENTING NEW MANUFACTURING METHODS TO ENHANCE BOTH OUR INTERNAL EFFICIENCY AND MAINTAIN OUR POSITION IN THE GLOBAL MARKET."





#### **Compliance standards**

Compliance standards ACCM has met the requirements as described in ISO 9001 and currently holds an ISO 9001:2015 for Quality Management System (QMS). The ISO 9001:2015 is focused on meeting customer expectations and delivering customer satisfaction.

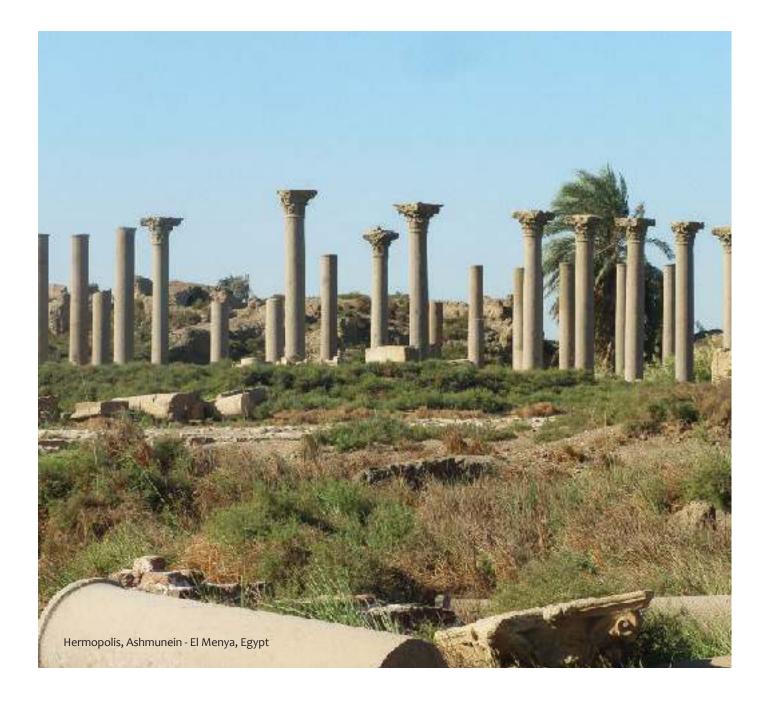
We are also registered and accredited from the SOCOTEC and the UKAS.

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### **EGYPT: OUR HOME**

Egypt's calcium carbonate is the best in the world.

The flagship of our operations and the key to our success lies in the Menya Region of Upper Egypt, home to one of the world's largest and highest quality limestone deposits with brightness levels of 97% and a CaCO3 content of 99.2%. As a result of this invaluable resource base we are able to provide tailor-made products, such as exceptionally high-brightness materials, for our key global customers.



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### **OUR SPECIFICATION**

Characteristic	Value					
CaCO <sub>3</sub>	99.18%					
Fe <sub>2</sub> O <sub>3</sub>	0.01%					
MgO	0.05%					
SiO <sub>2</sub>	0.09%					
Al <sub>2</sub> O <sub>3</sub>	0.04%					
Density	2-7g / ml					
Brightness	Min 98.5%					
Whiteness	Min 99.3%					
Hardness	3 Mohs					

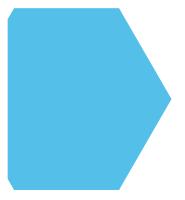
"MENYA REGION OF UPPER EGYPT, HOME TO ONE OF THE WORLD'S HIGHEST QUALITY LIMESTONE DEPOSITS."

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# OUR MARKETS & PARTNERS

As the future unfolds, ACCM seeks to explore new opportunities, develop its portfolio and reach out to new markets.





Additionally, in the past 10 years we have increased our market share in the export of calcium carbonate and our products are used in manufacturing across Asia, the Middle East and Africa region, all achieved in close coordination with our international partners. Our products are sold directly through our sales team or through our distributors network.

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"ACCM HAS BEEN SELECTED BY THE WORLD'S LARGEST PRODUCERS OF PLASTICS AND PAINTS TO BE THEIR MAJOR SUPPLIER FOR HIGH QUALITY LIMESTONE IN THEIR PRODUCTION FACILITIES."



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### SUSTAINABLE DEVELOPMENT

Health, Safety and Environment.



"WE STRONGLY
BELIEVE THAT SAFETY
IS NOT JUST ABOUT THE
WORKPLACE BUT IS A
CRUCIAL PART OF THE
BASIC CULTURE OF THE
COMPANY."

A safe working environment for all of our people is our highest priority as a company. We are constantly and actively developing our HSE program to continue to improve in all areas, working with a number of external experts to help guide us to the latest and most effective safety training. We set challenging safety goals for all of our people and encourage the development of this culture at all levels within the company.

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### **OUR PEOPLE**

Our people are our greatest asset and we believe strongly in helping them achieve their full potential and actively contribute to develop their careers through training, development and ongoing support and coaching.



Our policy is to provide our people with the tools and skills that they need in order to excel in all that they do. By adopting this approach, ACCM can offer an exceptional level of service to customers thus achieving a mutual long term relationship and establishing our position as their number one supplier.



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# PAINTS, COATINGS & ADHESIVES

Filler for paints and coatings, Road marking and traffic paint

The pride of ACCM is in the paints industry, where our ultra fine, top grade Ground Calcium Carbonate is used as a filler due to its competitive pricing, ease of availability, and desired physical properties such as high brightness, weather resistance, low oil absorption and dispersibility. We provide the best grades in the global market. The high-brightness calcium carbonates are often chosen for ceiling paints and other areas requiring high dry hiding.

ACCM also offers a variety of calcium carbonate grades providing the different paints and coatings products with improved characteristics and enhancements for opacity, and gloss control.

resistance, low oil absorption and dispersibility. Ground Calcium Carbonates are also found We provide the best grades in the global market. In road-markings and traffic paint, allowing governments and municipalities around the chosen for ceiling paints and other areas requiring high dry hiding. Ground Calcium Carbonates are also found word-markings and traffic paint, allowing governments and municipalities around the world to cut costs while still meeting the ideal optical specifications for the finished product.

GROUND CALCIUM
CARBONATE IS USED
AS A FILLER DUE TO ITS
COMPETITIVE PRICING,
EASE OF AVAILABILITY,
AND DESIRED PHYSICAL
PROPERTIES SUCH AS HIGH
BRIGHTNESS, WEATHER
RESISTANCE, LOW
OIL ABSORPTION AND
DISPERSIBILITY.



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		Normal Ground Calcium Carbonate									
		Ascom 17	Ascom 20	Ascom 25	Ascom 30	Ascom 40	Ascom 50	Ascom 60	Ascom 70		
iá	Top Cut (D97)		24	20	18	12	8	5	4		
Product Data	Mean Particle Size (μm)	7	6	5	4.5	3	2.5	1.8	1.6		
roduc	Brightness	98.8	98.8	98.8	98.8	98.8	98.8	98.8	98.8		
	Oil absorption (g/100g)	15	18	18.5	18.5	20	21	22	23		
D =	Gloss										
· Base ectura nts	Semi - Gloss										
water - Based Architectural Paints	Matt										
<b>₹</b>	Undercoates & Primers										
_	Gloss										
il - Based hitectura Paints	Semi - Gloss										
Oil - Based Architectural Paints	Matt										
- ₹	Undercoates & Primers										
<u>a</u>	Metal Primers										
Industrial Coating	Powder Coating										
	Road Marking Paints										
革	Printing Inks										

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## **Decorative Paints**

**Interior & Exterior Emulsion paints:** 

**ASCOM** 20

**ASCOM** 25

**ASCOM** 30

**ASCOM** 40

**ASCOM** 50

**ASCOM** 60

**ASCOM** 70

**ASCOM** 80

#### **Lacquer Paints:**

**ASCOM** 30

**ASCOM** 40

**ASCOM** 50

**ASCOM** 60

**ASCOM** 70

**ASCOM** 80

### 02 **Industrial Coatings** and Inks

The natural calcium carbonate is known for its low oil absorption, low abrasiveness and anti-corrosion properties which makes it an important ingredient in the domain of industrial coatings.

#### **Top Coats:**

**ASCOM** 20 **ASCOM** 40

**ASCOM** 50 **ASCOM** 25

**ASCOM** 30

#### **Enamels:**

**ASCOM** 30

**ASCOM** 40

**ASCOM** 50



#### **Powder Coating:**

**ASCOM** 40 **ASCOM** 20

**ASCOM** 25 **ASCOM** 50

**ASCOM** 30

#### **Road Markings:**

**ASCOM** 20

**ASCOM** 30

#### Inks:

**ASCOM** 40

**ASCOM** 50

**ASCOM** 60

**ASCOM** 70

**ASCOM** 80

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#### **Adhesives and Sealants**

Ground calcium carbonate is not only an economic filler but, is considered as a booster to some important characteristics such as mechanical properties and sagging resistance for the adhesives and sealants profile.

#### **Powder Coating:**

 ASCOM 20
 ASCOM 50

 ASCOM 25
 ASCOM 60

 ASCOM 30
 ASCOM 70

 ASCOM 40
 ASCOM 80



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### **PAPER**

Fillers, Coating Pigments

In paper coating applications, calcium carbonate is used to make a brighter sheet. For paper filling applications, calcium carbonate can improve the whiteness of the sheet and reduce costs by replacing expensive fiber and pigments. The chemical properties of calcium carbonate are used to produce non-acidic paper.

GROUND CALCIUM
CARBONATE IMPROVES
THE WHITENESS OF THE
SHEET AND REDUCES COSTS
BY REPLACING EXPENSIVE
FIBER AND PIGMENTS.



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### O 1 Fillers

Ground calcium carbonate is generally recognized for having the best potential as an economic filler-for-fiber substitution. Calcium carbonate also provides advantages in high strength, easier drainage and productivity.

**ASCOM** 60 **ASCOM** 70

**ASCOM** 80

02

### **Coating Pigments**

The technical and economic advantages of calcium carbonate as paper coating pigments achieve high brightness, low binder demand, better run-ability, excellent printability and desired gloss.

**ASCOM** 60 **ASCOM** 70

**ASCOM** 80



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### **APPLICATIONS**

### **PLASTICS**

Injection molding, blow molding and extrusion coating

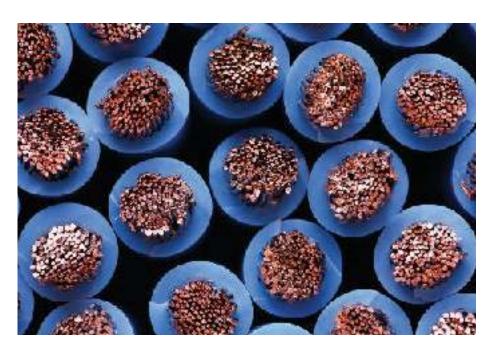
Ground Calcium Carbonate, the main In addition, the use of GCC in plastics mineral found in limestone, marble, and chalk is also a popular additive in plastic manufacturing including injection minimizing the carbon footprint and molding, blow molding, and extrusion coating. It also allows polymers to products. heat and cool faster, resulting in higher productivity, output, and faster conversion for plastics producers.

production reduces energy use during the manufacturing process, therefore greenhouse gas impact of finished plastic

**GROUND CALCIUM CARBONATE IN PLASTICS PRODUCTION REDUCES ENERGY USE DURING THE** MANUFACTURING PROCESS, THEREFORE MINIMIZING THE **CARBON FOOTPRINT AND GREENHOUSE GAS IMPACT OF FINISHED PLASTIC** PRODUCTS.



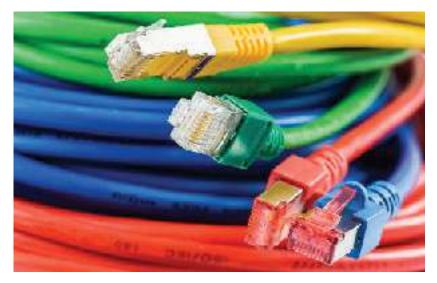
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GROUND CALCIUM
CARBONATE
ALLOWS
POLYMERS TO
HEAT AND COOL
FASTER, RESULTING
IN HIGHER
PRODUCTIVITY
FOR PLASTIC
PRODUCERS.

		Coated Ground Calcium Carbonate								
		Ascom 20T	Ascom 30T	Ascom 40T	Ascom 50T	Ascom 60T	Ascom 70T			
	Top Cut (D97)	24	18	12	8	5	4			
Product Data	Mean Particle Size (μm)	6	4.5	3	2.5	1.8	1.6			
Produ	Brightness	98.8	98.8	98.8	98.8	98.8	98.8			
	Coating Level	0.8	0.9	1.1	1.2	1.3	1.4			
_	PVC Pipe & Fitting	•								
PVC Compund	PVC Profile		•	•	•					
PVC Co	Cables				•		•			
	PVC Flooring			•	•					
tch	Plastic Molding			•	•					
Masterbatch	Plastic Film			•	•	•	•			
	Plastic sheets			•	•					

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## **Cables**

Ground calcium carbonate (GCC), treated with stearic acid is a desired ingredient in PVC cable formulations due to its economic advantage and its characteristics that contribute to achieving the desired electrical, mechanical and thermal properties.

**ASCOM** 50**T** 

ASCOM 60T



### **Pipes & Fittings**

ACCM products with fine particle size and stearate coating give good mechanical and optical properties with the required toughness and tensile strength for this application.

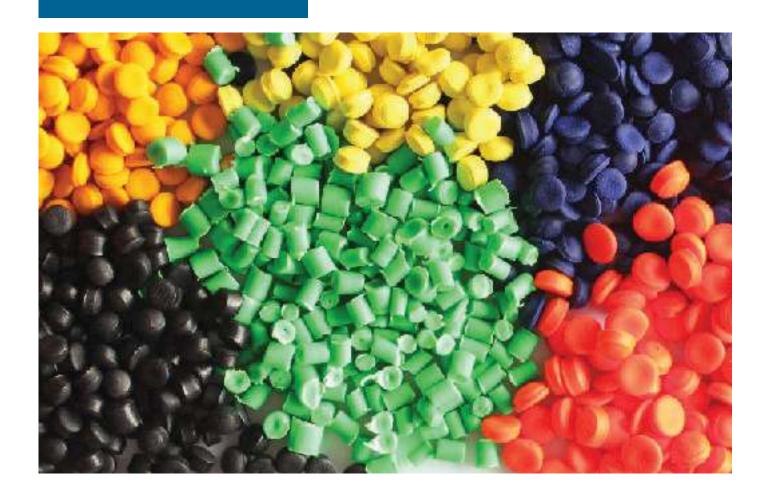
**ASCOM** 20**T** ASCOM 30T **ASCOM** 40**T ASCOM** 50**T** 



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#### **Master Batch**

ASCOM 40T ASCOM 50T





04

### **Rubber Moldings & Extrusions**

ACCM products with their exceptional whiteness, good dispersion and low oil absorption properties are an excellent filler for these applications.

ASCOM 30T ASCOM 50T ASCOM 40T

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### **APPLICATIONS**

### **CONSTRUCTION**

Self-compacting Concrete, Asphalt

In construction, GCC has two major applications in concrete and asphalt. For concrete, GCC promotes self-compacting properties, creating a product with better workability, increased strength and an improved appearance. When mixed with asphalt, it acts as a sand modifier to reduce the resistance of the mixture and provide a consistent material that is easier to work with.

GROUND CALCIUM
CARBONATE PLAYS A
MAJOR ROLE IN PRECAST
CONCRETE INDUSTRY
THANKS TO ITS SELF
COMPACTING PROERPTIES.



GROUND CALCIUM
CARBONATE IS A KEY
COMPONENT IN ASPHALT
APPLICATIONS, IT PROVIDES
A CONSISTENT MATERIAL
THAT IS EASIER TO WORK
WITH.



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### **Putties**

Used as an extender to TiO2 to increase volume and as cost effective filler, GCC is also used as filler for putties.

### Filler for putties:

**ASCOM** 20

### TiO<sub>2</sub> Extender:

**ASCOM** 40 **ASCOM** 70 **ASCOM** 80

**ASCOM** 60



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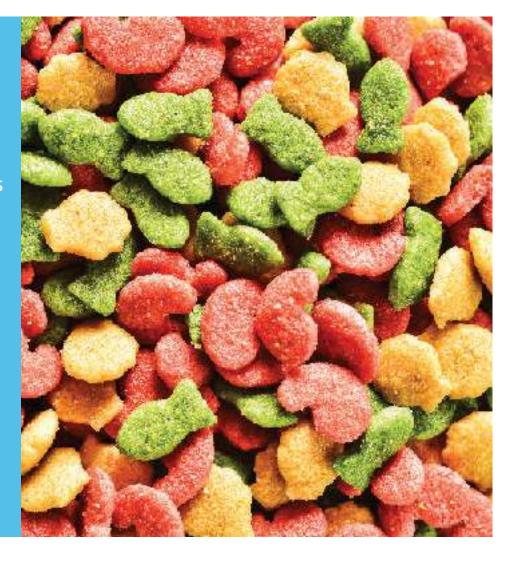
### **APPLICATIONS**

### **AGRICULTURE**

Animal / Poultry Feed Livestock Nutrition

GCC is an essential mineral for the growth, development, and production of livestock and domestic animals and plays an important role in maintaining health, particularly when more natural feed is not available. Therefore, farmers look to GCC as a calcium supplement for their animals, both for its high quality and cost effectiveness.

GROUND CALCIUM
CARBONATE PLAYS AN
IMPORTANT ROLE IN
MAINTAINING HEALTH
PARTICULARLY WHEN
MORE NATURAL
FEED IS NOT AVAILABLE.
FARMERS LOOK TO GCC AS
A CALCIUM SUPPLEMENT
FOR THEIR ANIMALS.



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## O ] Animal Feed

These products are used for animal feeds and are also used in the alkaline treatment of soil.

**ASCOM** 3 **ASCOM** 5

**ASCOM** 6 **ASCOM** 10



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### **APPLICATIONS**

### GLASS MANUFACTURING

Low-contaminant, economic glass manufacturing

The glass industry uses GCC often because it contains minimal levels of contaminants detrimental to the manufacturing process. In particular, it has a low level of iron (typically < 0.02%) along with a consistent level of magnesium (typically < 1%). The limestone produced by ACCM can therefore have both an attractive economic and environmental benefit to glass producers.

**ASCOM** 4 **ASCOM** 5

**ASCOM** 6

GROUND CALCIUM
CARBONATE CONTAINS
MINIMAL LEVELS
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TO GLASS PRODUCERS.



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### **Oil Additives**

Calcium carbonate is an acid-soluble bridging and weighty agent for controlling fluid loss and density. It can be used in fluids ranging from conventional oil-base and water-base drilling fluids, to workover and completion fluids.

ASCOM 2 ASCOM 6 ASCOM 3 ASCOM 9 ASCOM 4 ASCOM 10 ASCOM 5

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### Ceramic

The usage of these products will increase the water absorption and help as a flux together with feldspar.

ASCOM 4 ASCOM 8 **ASCOM** 7 **ASCOM** 10





### Foam & Latex

Calcium Carbonate is used as functional filler with other foaming additives to strengthen and prolong the life of carpet-backing.

**ASCOM** 10

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### Waterproofing

Calcium Carbonate is used as hydrophobic functional filler.

**ASCOM** 7 **ASCOM** 8

**ASCOM** 10





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### **APPLICATIONS**

# ENVIRONMENTAL PROTECTION

Flue Gas Desulphurization (FGD) De-acidifying Lakes, Rivers, and Soil

GCC is also used to help protect the environment, removing harmful emissions and pollutants from the air, such as  $SO_2$  and  $NO_2$  from the burning of coal and other fossil fuels in a process called flue gas desulphurization. Additionally, GCC is used in lakes and rivers to raise the pH level and deacidify natural bodies of water, making it safer for wildlife and humans alike.

ASCOM 1 ASCOM 2 **ASCOM** 10

GROUND CALCIUM
CARBONATE REMOVES
HARMFUL EMISSIONS
& POLLUTANTS FROM
THE AIR, SUCH AS SO<sub>2</sub>
AND NO<sub>2</sub> FROM THE
BURNING OF COAL AND
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PROCESS CALLED FLUE GAS
DESULPHURIZATION.



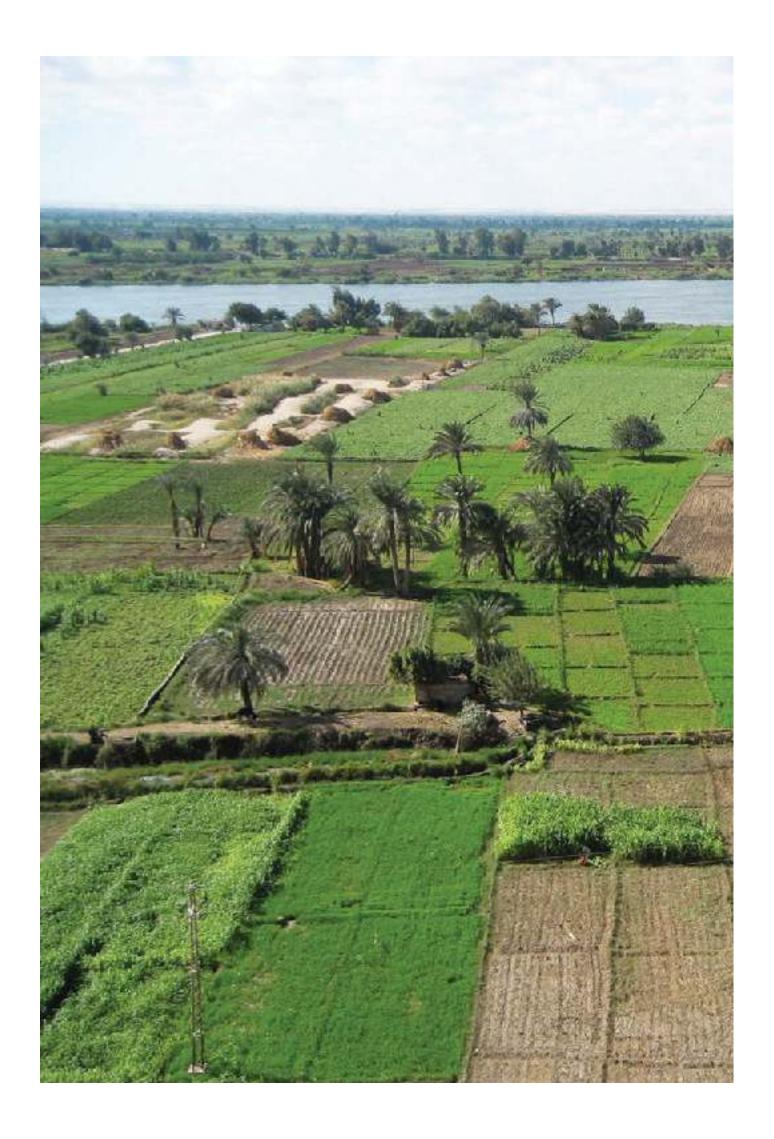
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GCC IS USED IN LAKES
AND RIVERS TO RAISE THE
PH LEVEL AND DE-ACIDIFY
NATURAL BODIES OF WATER.



		Ascom 1	Ascom 2	Ascom 3	Ascom 4	Ascom 5	Ascom 6	Ascom 7	Ascom 8	Ascom 9	Ascom 10
	100% Passing	6mm	4mm	3mm	2mm	1.5mm	-	60µm	60µm	500μm	250μm
Agriculture	Poultry Feed										
	Animal Feed										
Ag	Animal Nutrition										
	Self Compacting Concrete								•		
	Glazing									•	•
ion	Cement	•	•								
Construction	Road Marking							•	•		
Cor	Asphalt										
	Ceramic				•	•		•	•		
	Putty							•	•		
Glass	Colourless Glass				•	•					
	Bottle Glass				•						
Environmental	Flue-Gas Desulphurisation				•	•					
	De-Acidify Lakes, Rivers & Soil				•	•					

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Factory: First Cell - Third Sector - Industrial Zone Al-Matahrah, Nile East, El Menya, Egypt

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