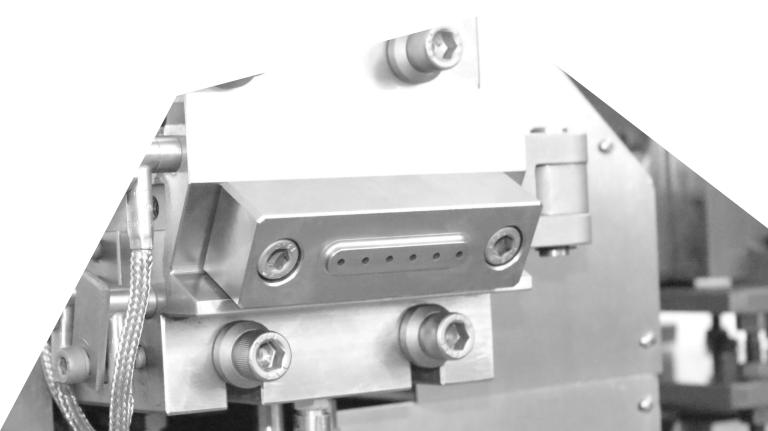
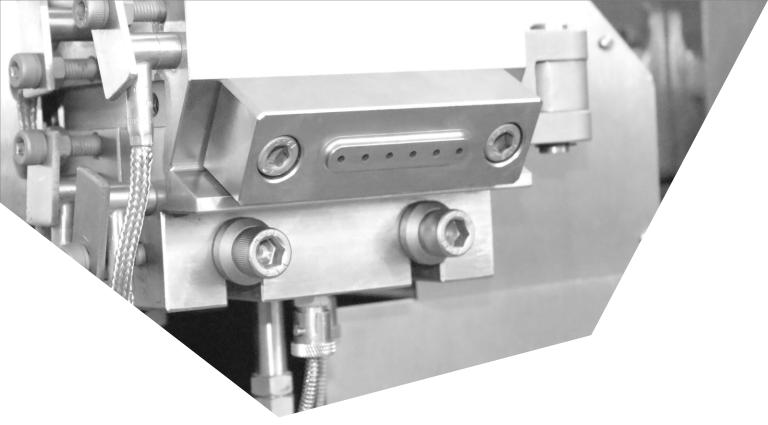


# OFFERINGS





STEER is the creator of advanced co-rotating twin-screw extruders that effectively transform and functionalise materials in the fields of plastics, pharmaceuticals, food & nutraceuticals, biomaterials and biorefining.

### FOUNDED IN 1993 BY DR. BABU PADMANABHAN WITH A VISION TO STEER A NEW

WORLD, STEER TODAY HAS OVER 33 PATENTS FOR BREAKTHROUGH

INNOVATIONS AND SERVES OVER 700 CUSTOMERS IN 39 COUNTRIES







DEDICATED POLYMER SCIENCE & DIAGNOSTIC CENTER

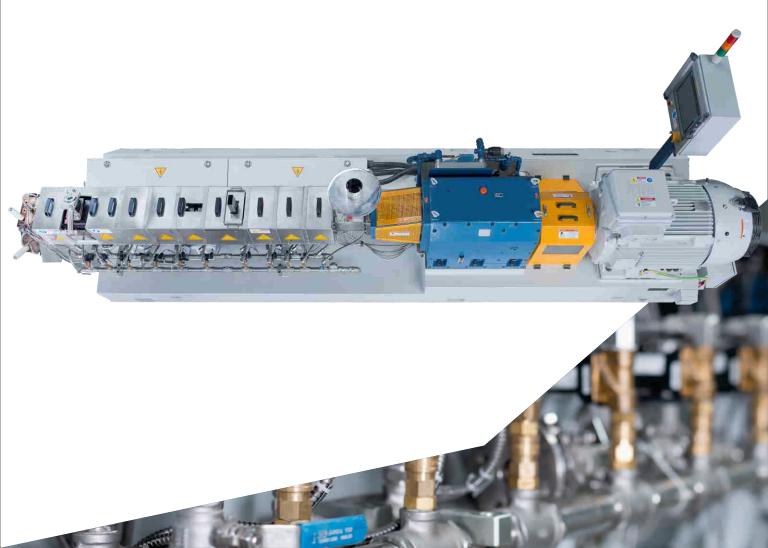


FOOD AND
NUTRACEUTICAL LAB





# OUR OFFERING



ADVANCED CO-ROTATING TWIN-SCREW EXTRUDERS

REVOLUTIONARY OMEGA 1.71 DO/DI MEGA SPECIAL 1.55 DO/DI ALPHA 1.49 DO/DI

INTEGRATED
MANUFACTURING HUB

SPECIAL TOOL STEEL PLANT STEER MANUFACTURING FACILITIES

ADVANCED EPZ TECHNOLOGY

STANDARD ELEMENTS BARRELS & LINERS SHAFTS

STEER COMPONENTS AND PERIPHERALS

HITORQ GEARBOXES
TSE FEEDERS
TSE PARTS
HUMAN MACHINE INTERFACE

STEER TECHNICAL SERVICES

INSTALLATION SERVICES
ANNUAL MAINTENANCE CONTRACT
AFTER - SALES SUPPORT
RELINING AND REFURBISHING SERVICES



# OUR ADVANCED CO-ROTATING TWIN-SCREW EXTRUDERS

## A BEAUTIFUL SYMPHONY OF ENGINEERING, DESIGN AND TECHNOLOGY

STEER extruders are a combination of high-performance technology, design thinking and advanced engineering. Every section is designed with a thorough understanding of mixing, materials and outcomes.





OMEGA 1.71 DO/DI ADVANCED CO-ROTATING TWIN-SCREW EXTRUDER



OMEGA SERIES

MEGA SPECIAL 1.55 DO/DI CO-ROTATING TWIN-SCREW EXTRUDER



MEGA SERIES TWIN-SCREW EXTRUDERS









## THE REVOLUTIONARY OMEGA 1.71 DO/DI ADVANCED CO-ROTATING TWIN-SCREW EXTRUDERS

The OMEGA SERIES sets a new standard in the compounding industry. The revolutionary 1.71 Do/Di allows manufacturers to increase their production capacity by up to 25%\* due to the increased volume and higher torque capacity. The OMEGA series comes with STEER's patented 'fractional lobe geometry' special elements that are designed to enhance process efficiency and quality of output, while delivering far greater returns on investment.



### ADVANTAGES OVER CONVENTIONAL PLATFORMS

- Up to 25%\* more production capacity due to increased volume and torqueability.

  The High free volume leads to higher throughput.
- Improved process efficiency and quality\* due to patented special elements with 'fractional-lobe' geometry, that allow for higher conveying capacity, uniform shear, and extensional flow.
- Reduced energy dissipation\* due to a narrower, sharper residence time distribution

- Better control\* over kneading, stirring and shear to give manufacturers the capability to work with low-bulk density and shearsensitive materials
- O5 Improved conveying efficiency, greater ROI and minimised downtime\* due to self-wiping elements that prevent stagnation and degradation.
- Controlled processing with higher required mean shear, reduction in total shear as well as controlled residence time

The OMEGA Series is available for specific lab-related needs to large commercial needs, ranging from 20mm to 140mm. For more information visit STEERWORLD.COM

## THE PROVEN OUTPERFORMER FOR STANDARD COMPOUNDING APPLICATIONS — THE MEGA SPECIAL 1.55 DO/DI CO-ROTATING TWIN-SCREW EXTRUDER

The MEGA SPECIAL SERIES is the most desired choice amongst several world class compounders. These extruders have demonstrated capability to support high volume manufacturing, especially for legacy engineering thermoplastics. Besides uncompromising quality along with proven technology and standard design.



The MEGA SPECIAL Series is available in four variants - MEGA SPECIAL PREMIUM, MEGA SPECIAL PLUS, MEGA SPECIAL ZL and MEGA SPECIAL LT — to suit a variety of compounding needs

## THE RELIABLE WORKHORSE — STEER'S ALPHA 1.49 DO/DI CO-ROTATING TWIN-SCREW EXTRUDER

STEER's ALPHA series twin-screw extruders are a popular choice amongst compounders looking for an all-in-one performer. Developed with a 1.49 Do/Di, these co-rotating twin-screw extruders are robust, reliable and perfectly suited for round-the -clock production. They deliver exceptional results for both general compounding applications as well as advanced applications.



The ALPHA Series is available in different variants with the screw diameter ranging from 18 — 90 mm. Note: STEER builds twin-screw extruders to CE and UL standards





## DEDICATED FOUNDRY FOR SPECIAL TOOL STEEL

STEER manufactures special grades of tool steel, with high wear and corrosion resistance, developed in our state-of-the-art foundry at Coimbatore, India.

For instance, our ACROLLOY series, a vanadium rich tool steel developed using microgenic technology comes with alloying and micro-alloying elements and works against the forces of abrasion, wear and corrosion. With ACROLLOY, our platforms and elements are capable of withstanding the most difficult applications.

Choice of metallurgy

Wear-resistant series, Corrosion resistant series, HIP, Crest-welded & Special Alloys, MOC to suit all applications.

# SOME OF OUR MANUFACTURING FACILITIES











For any additional information write to info@steerworld.com

# ADVANCED EPZ TECHNOLOGY





## HIGH-END TECHNOLOGY CRAFTED TO DELIVER SUPERIOR COMPOUNDS

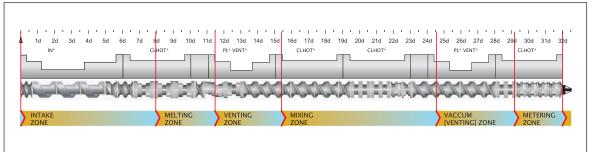
A good compound is the result of a thorough understanding of what goes on inside the 'extruder processing zone' (EPZ). The key to success lies with the exact design of the 'element and barrel' configuration.

At STEER, we have mastered this art, which is why over 6000 extruder lines around the globe prefer STEER's replacement elements and components.



## STANDARD REPLACEMENT ELEMENTS — EXEMPLIFYING ENGINEERING EXCELLENCE

STEER replacement elements are purpose-built for performance and deliver outstanding process efficiency. Every element is made from special tool steel manufactured at our very own state-of-the-art foundry. This means that STEER replacement elements are designed to last and to work in perfect unison with the existing system.

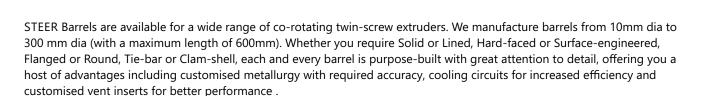




### STEER BARRELS AND LINERS — CRAFTED TO PERFECTION

## **EPZ**BARRELS

STEER Barrels and Liners are technologically advanced masterpieces, designed to deliver outstanding value. Made with the right metallurgy at our very own state-of-the-art foundry, they are crafted for high performance, longer life and perfectly match with your existing co-rotating twin-screw extruder machinery.





#### NOVEL TECHNOLOGY WITH JIFFY CLAMP

We are constantly innovating and have developed a 'Novel Technology with a Jiffy Clamp' for special Extruders. The objective is to reduce time during assembling/changing and to take care of the forces of expansion during the heating process.

### STEER SHAFTS — BUILT FOR POWER

## **EPZ**SHAFTS

STEER shafts are made with superior metallurgy from our very own state-of-the-art foundry, with full-fledged in-house treatment. Besides they are diligently designed and made with high accuracy. At STEER, we have the ability to machine any contour for up to 5.5m . Our in-house torque testing facility helps rate the capacity of these shafts.

STEER manufactures exclusive shafts of required profile and geometry for all makes of twin-screw extruders.

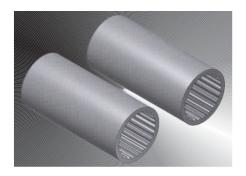








Most commonly used shaft splines are involute, circular or straight increasing the stress concentration and causing severe damage to the expensive screw shaft, the screw elements and the gearbox during a surge in torque.



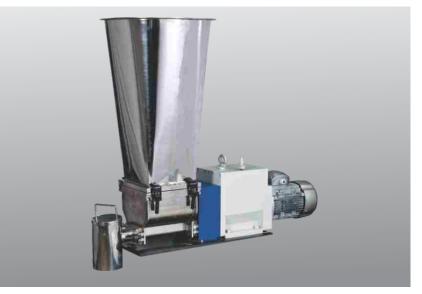
STEER's Continua Spline design, made of high alloy steel, reduces stress concentration. It has a shaft adaptor with "V" groove. During a surge, only the shaft adaptor breaks at the groove, preventing damage to the shaft, the elements and the gearbox.

# STEER COMPONENTS AND PERIPHERALS

### PERFECT SYNERGY FOR PERFECT OUTCOMES

STEER components and peripherals are crafted to work in perfect unison with the rest of the platform. They are designed with great attention to detail to deliver exceptional performance, enhanced efficiency and superior returns on investment while ensuring ease of operation.

## STEER TSE FEEDERS — OPTIMISED FEEDING. PRECISE DOSING



At STEER, we craft both volumetric feeders and side feeders. STEER Feeders assure optimised feeding of the materials, ranging from highly cohesive to interlocking fibers. The feeders are known for their noiseless and pollution-free operations. Besides, STEER has also designed conveying elements for high consistency and precise dosing into the extruder.



## VOLUMETRIC FEEDER

## FEED ENHANCEMENT ELEMENTS



**TFV** 



**SKE** 



**SFV** 



**RFV** 





**VERTICAL FEEDER** 



### STEER VACUUM STUFFERS



In a twin screw extruder, vacuum vent is generally located before the metering zone for removal of gases effectively in a continuous manner at lower than atmospheric pressure. This degassing helps to conserve the quality of the melt that is affected by the presence of monomers, solvents, moisture and other volatiles.

Vacuum vent stuffers are used to apply vacuum to the process section to remove gas entrainment in the melt while simultaneously preventing the melt from blocking the vent opening.

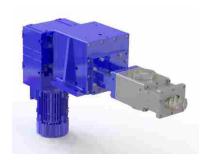
Advantages associated with the use of vent stuffers are:

- i. Improved volatile removal
- ii. Decreased downtime due to vent blockage
- iii. Higher quality and / or production rate.

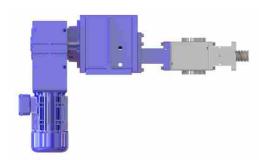
The screws are decoupled from the gearbox output shafts via a connecting zone in the same manner as the extruder. This approach provides the ultimate degree of process flexibility, allowing for specialized configuration of the screw elements. The STEER side vacuum vent stuffer are fitted with high performance gearboxes with thrust bearing assemblies which provides the highest level of reliability and service life expectancy.

## **STEER VACUUM STUFFERS**

Side Stuffers







Top Stuffers

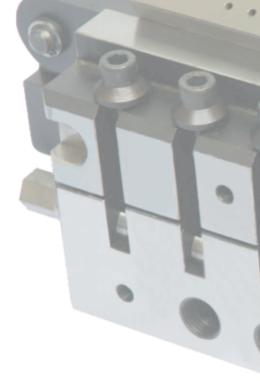


## Specifications

Type	VSF -110	VSF -90	VSF -70	VSF -60	VSF -40	VSF -30	VSF -25	VSF -20
Daneter	108mm	90mm	71mm	62mm	41mm	30mm	Зmm	20mm
Pover	15kW	15kW	7.5kW	55kW	15kW	ОЪkW	037kW	037kW
MaxScrewSpeedavailable	600 RPM	600 RPIM	600RPIM	600RPM				
VFDCartrd	Optional							

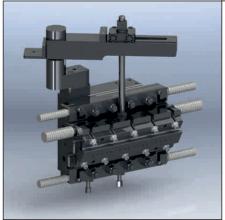
## STEER TSE PARTS — ENHANCED EFFICIENCY. LONGER LIFE

STEER manufactures twin-screw extruder parts designed to enhance process efficiency and deliver far greater returns on investments.



## **2 BOLT DIE ASSEMBLY**





**DIE ASSEMBLY** 



## STEER TECHNICAL SERVICES

### A GLOBAL SOLUTIONS PROVIDER

The STEER Technical services network provides installation, after-sales support, annual maintenance, and relining and refurbishing services.



### **EXTRUDER AND PLANT INSTALLATION**

Our skilled team of service personnel ensure smooth installation of the extruder. Besides this, we provide complete training, operation and maintenance support.



## **ANNUAL MAINTENANCE CONTRACTS**

STEER undertakes Annual Maintenance Contracts (AMCs) for extruders to ensure maximum productivity and minimum downtime.



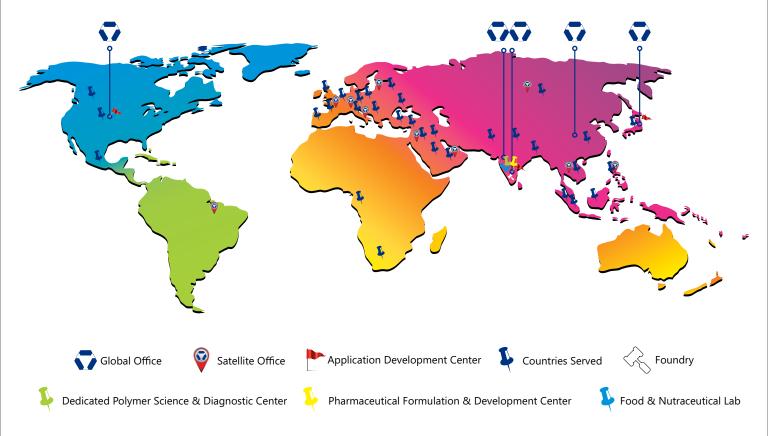
### **AFTER - SALES SERVICE**

STEER is committed to improving customer satisfaction. Our reliable team of skilled professionals are prepared for every emergency, 24×7, to provide prompt solutions for problems or concerns.



## RELINING AND REFURBISHING SERVICES

STEER also undertakes the complex task of Barrel relining to give your platform extended life.



5 GLOBAL OFFICES10 SATELLITE OFFICES4 APPLICATION DEVELOPMENT CENTERS39 COUNTRIES SERVED

500+ EMPLOYEES
60 PATENTS
418000 ELEMENTS SOLD
625 EXTRUDERS INSTALLED

## **OUR GLOBAL CONTACTS**



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